

Work Order ID 72787

Friday, August 12, 2011 2:39:18 PM



D2721

Page 1

Item ID: D206-628-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 8/12/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-011 CHG 003

Suluhy

JG for mcs 11-11-11

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

uluhy J2

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Suluhy

+2
49

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D206-628-011

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Setup Start



Revision ID:

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Item Name: Heli-Access-Step LH

Start Date: 8/12/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D206-628-011								
	Location: 71								
	Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

SQ

(2)

11/11/15

R11/11/15
(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 72787

Parent Item: D206-628-011

Parent Item Name: Heli-Access-Step LH



Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-13A		Purchased	No			120	Each	1,124.000	4	8			
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Bolt

Location	Loc Qty	Loc Code
ST357	1124	
117962	4	
118078	594	
118350	226	
118351	300	

AN4-14A		Purchased	No			120	Each	121.0000	4	8			
---------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--



Bolt

Location	Loc Qty	Loc Code
ST357	121	
117872	21	
118451	100	

AN4-15A		Purchased	No			120	Each	127.0000	4	8			
---------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--



Bolt

Location	Loc Qty	Loc Code
ST357	27	
117423	27	
ST358	100	
118112	100	

AN960JD416	NAS1149D0463J	Purchased	No			120	Each	0.0000	12	24			
------------	---------------	-----------	----	--	--	-----	------	--------	----	----	--	--	--



Washer



Handwritten notes and signatures: M1191238, M118706, M119097, and a circled '20'.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 72787

Parent Item: D206-628-011

Parent Item Name: Heli-Access-Step LH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00



D2721-041

Manufactured No

120 Each

0.0000



75328 6/11/11

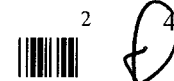
206B Step Assembly

D2731-3

Manufactured No

120 Each

60.0000



Mounting Lug

Location

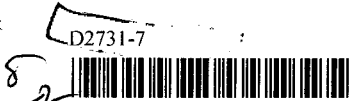
Loc Qty

Loc Code

ST469 60

47967 37

52329 23

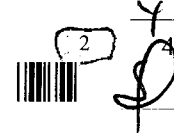


D2731-7

Manufactured No

120 Each

77.0000



Mounting Lug

Location

Loc Qty

Loc Code

ST468A 50

71860 50

ST470 27

62929 3

66427 24

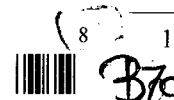
D2732-030



Manufactured No

120 Each

6.0000



Rubber Cushion

Location

Loc Qty

Loc Code

ST402 6

69205 6

5 QH to 15' 16' 17' 18' 19' 20' 21' 22' 23' 24' 25' 26' 27' 28' 29' 30' 31' 32' 33' 34' 35' 36' 37' 38' 39' 40' 41' 42' 43' 44' 45' 46' 47' 48' 49' 50' 51' 52' 53' 54' 55' 56' 57' 58' 59' 60' 61' 62' 63' 64' 65' 66' 67' 68' 69' 70' 71' 72' 73' 74' 75' 76' 77' 78' 79' 80' 81' 82' 83' 84' 85' 86' 87' 88' 89' 90' 91' 92' 93' 94' 95' 96' 97' 98' 99' 100' 101' 102' 103' 104' 105' 106' 107' 108' 109' 110' 111' 112' 113' 114' 115' 116' 117' 118' 119' 120' 121' 122' 123' 124' 125' 126' 127' 128' 129' 130' 131' 132' 133' 134' 135' 136' 137' 138' 139' 140' 141' 142' 143' 144' 145' 146' 147' 148' 149' 150' 151' 152' 153' 154' 155' 156' 157' 158' 159' 160' 161' 162' 163' 164' 165' 166' 167' 168' 169' 170' 171' 172' 173' 174' 175' 176' 177' 178' 179' 180' 181' 182' 183' 184' 185' 186' 187' 188' 189' 190' 191' 192' 193' 194' 195' 196' 197' 198' 199' 200' 201' 202' 203' 204' 205' 206' 207' 208' 209' 210' 211' 212' 213' 214' 215' 216' 217' 218' 219' 220' 221' 222' 223' 224' 225' 226' 227' 228' 229' 230' 231' 232' 233' 234' 235' 236' 237' 238' 239' 240' 241' 242' 243' 244' 245' 246' 247' 248' 249' 250' 251' 252' 253' 254' 255' 256' 257' 258' 259' 260' 261' 262' 263' 264' 265' 266' 267' 268' 269' 270' 271' 272' 273' 274' 275' 276' 277' 278' 279' 280' 281' 282' 283' 284' 285' 286' 287' 288' 289' 290' 291' 292' 293' 294' 295' 296' 297' 298' 299' 300' 301' 302' 303' 304' 305' 306' 307' 308' 309' 310' 311' 312' 313' 314' 315' 316' 317' 318' 319' 320' 321' 322' 323' 324' 325' 326' 327' 328' 329' 330' 331' 332' 333' 334' 335' 336' 337' 338' 339' 340' 341' 342' 343' 344' 345' 346' 347' 348' 349' 350' 351' 352' 353' 354' 355' 356' 357' 358' 359' 360' 361' 362' 363' 364' 365' 366' 367' 368' 369' 370' 371' 372' 373' 374' 375' 376' 377' 378' 379' 380' 381' 382' 383' 384' 385' 386' 387' 388' 389' 390' 391' 392' 393' 394' 395' 396' 397' 398' 399' 400' 401' 402' 403' 404' 405' 406' 407' 408' 409' 410' 411' 412' 413' 414' 415' 416' 417' 418' 419' 420' 421' 422' 423' 424' 425' 426' 427' 428' 429' 430' 431' 432' 433' 434' 435' 436' 437' 438' 439' 440' 441' 442' 443' 444' 445' 446' 447' 448' 449' 450' 451' 452' 453' 454' 455' 456' 457' 458' 459' 460' 461' 462' 463' 464' 465' 466' 467' 468' 469' 470' 471' 472' 473' 474' 475' 476' 477' 478' 479' 480' 481' 482' 483' 484' 485' 486' 487' 488' 489' 490' 491' 492' 493' 494' 495' 496' 497' 498' 499' 500' 501' 502' 503' 504' 505' 506' 507' 508' 509' 510' 511' 512' 513' 514' 515' 516' 517' 518' 519' 520' 521' 522' 523' 524' 525' 526' 527' 528' 529' 530' 531' 532' 533' 534' 535' 536' 537' 538' 539' 540' 541' 542' 543' 544' 545' 546' 547' 548' 549' 550' 551' 552' 553' 554' 555' 556' 557' 558' 559' 560' 561' 562' 563' 564' 565' 566' 567' 568' 569' 570' 571' 572' 573' 574' 575' 576' 577' 578' 579' 580' 581' 582' 583' 584' 585' 586' 587' 588' 589' 590' 591' 592' 593' 594' 595' 596' 597' 598' 599' 600' 601' 602' 603' 604' 605' 606' 607' 608' 609' 610' 611' 612' 613' 614' 615' 616' 617' 618' 619' 620' 621' 622' 623' 624' 625' 626' 627' 628' 629' 630' 631' 632' 633' 634' 635' 636' 637' 638' 639' 640' 641' 642' 643' 644' 645' 646' 647' 648' 649' 650' 651' 652' 653' 654' 655' 656' 657' 658' 659' 660' 661' 662' 663' 664' 665' 666' 667' 668' 669' 670' 671' 672' 673' 674' 675' 676' 677' 678' 679' 680' 681' 682' 683' 684' 685' 686' 687' 688' 689' 690' 691' 692' 693' 694' 695' 696' 697' 698' 699' 700' 701' 702' 703' 704' 705' 706' 707' 708' 709' 710' 711' 712' 713' 714' 715' 716' 717' 718' 719' 720' 721' 722' 723' 724' 725' 726' 727' 728' 729' 730' 731' 732' 733' 734' 735' 736' 737' 738' 739' 740' 741' 742' 743' 744' 745' 746' 747' 748' 749' 750' 751' 752' 753' 754' 755' 756' 757' 758' 759' 760' 761' 762' 763' 764' 765' 766' 767' 768' 769' 770' 771' 772' 773' 774' 775' 776' 777' 778' 779' 780' 781' 782' 783' 784' 785' 786' 787' 788' 789' 790' 791' 792' 793' 794' 795' 796' 797' 798' 799' 800' 801' 802' 803' 804' 805' 806' 807' 808' 809' 810' 811' 812' 813' 814' 815' 816' 817' 818' 819' 820' 821' 822' 823' 824' 825' 826' 827' 828' 829' 830' 831' 832' 833' 834' 835' 836' 837' 838' 839' 840' 841' 842' 843' 844' 845' 846' 847' 848' 849' 850' 851' 852' 853' 854' 855' 856' 857' 858' 859' 860' 861' 862' 863' 864' 865' 866' 867' 868' 869' 870' 871' 872' 873' 874' 875' 876' 877' 878' 879' 880' 881' 882' 883' 884' 885' 886' 887' 888' 889' 890' 891' 892' 893' 894' 895' 896' 897' 898' 899' 900' 901' 902' 903' 904' 905' 906' 907' 908' 909' 910' 911' 912' 913' 914' 915' 916' 917' 918' 919' 920' 921' 922' 923' 924' 925' 926' 927' 928' 929' 930' 931' 932' 933' 934' 935' 936' 937' 938' 939' 940' 941' 942' 943' 944' 945' 946' 947' 948' 949' 950' 951' 952' 953' 954' 955' 956' 957' 958' 959' 960' 961' 962' 963' 964' 965' 966' 967' 968' 969' 970' 971' 972' 973' 974' 975' 976' 977' 978' 979' 980' 981' 982' 983' 984' 985' 986' 987' 988' 989' 990' 991' 992' 993' 994' 995' 996' 997' 998' 999' 1000' 1001' 1002' 1003' 1004' 1005' 1006' 1007' 1008' 1009' 1010' 1011' 1012' 1013' 1014' 1015' 1016' 1017' 1018' 1019' 1020' 1021' 1022' 1023' 1024' 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1191' 1192' 1193' 1194' 1195' 1196' 1197' 1198' 1199' 1200' 1201' 1202' 1203' 1204' 1205' 1206' 1207' 1208' 1209' 1210' 1211' 1212' 1213' 1214' 1215' 1216' 1217' 1218' 1219' 1220' 1221' 1222' 1223' 1224' 1225' 1226' 1227' 1228' 1229' 1230' 1231' 1232' 1233' 1234' 1235' 1236' 1237' 1238' 1239' 1240' 1241' 1242' 1243' 1244' 1245' 1246' 1247' 1248' 1249' 1250' 1251' 1252' 1253' 1254' 1255' 1256' 1257' 1258' 1259' 1260' 1261' 1262' 1263' 1264' 1265' 1266' 1267' 1268' 1269' 1270' 1271' 1272' 1273' 1274' 1275' 1276' 1277' 1278' 1279' 1280' 1281' 1282' 1283' 1284' 1285' 1286' 1287' 1288' 1289' 1290' 1291' 1292' 1293' 1294' 1295' 1296' 1297' 1298' 1299' 1300' 1301' 1302' 1303' 1304' 1305' 1306' 1307' 1308' 1309' 1310' 1311' 1312' 1313' 1314' 1315' 1316' 1317' 1318' 1319' 1320' 1321' 1322' 1323' 1324' 1325' 1326' 1327' 1328' 1329' 1330' 1331' 1332' 1333' 1334' 1335' 1336' 1337' 1338' 1339' 1340' 1341' 1342' 1343' 1344' 1345' 1346' 1347' 1348' 1349' 1350' 1351' 1352' 1353' 1354' 1355' 1356' 1357' 1358' 1359' 1360' 1361' 1362' 1363' 1364' 1365' 1366' 1367' 1368' 1369' 1370' 1371' 1372' 1373' 1374' 1375' 1376' 1377' 1378' 1379' 1380' 1381' 1382' 1383' 1384' 1385' 1386' 1387' 1388' 1389' 1390' 1391' 1392' 1393' 1394' 1395' 1396' 1397' 1398' 1399' 1400' 1401' 1402' 1403' 1404' 1405' 1406' 1407' 1408' 1409' 1410' 1411' 1412' 1413' 1414' 1415' 1416' 1417' 1418' 1419' 1420' 1421' 1422' 1423' 1424' 1425' 1426' 1427' 1428' 1429' 1430' 1431' 1432' 1433' 1434' 1435' 1436' 1437' 1438' 1439' 1440' 1441' 1442' 1443' 1444' 1445' 1446' 1447' 1448' 1449' 1450' 1451' 1452' 1453' 1454' 1455' 1456' 1457' 1458' 1459' 1460' 1461' 1462' 1463' 1464' 1465' 1466' 1467' 1468' 1469' 1470' 1471' 1472' 1473' 1474' 1475' 1476' 1477' 1478' 1479' 1480' 1481' 1482' 1483' 1484' 1485' 1486' 1487' 1488' 1489' 1490' 1491' 1492' 1493' 1494' 1495' 1496' 1497' 1498' 1499' 1500' 1501' 1502' 1503' 1504' 1505' 1506' 1507' 1508' 1509' 1510' 1511' 1512' 1513' 1514' 1515' 1516' 1517' 1518' 1519' 1520' 1521' 1522' 1523' 1524' 1525' 1526' 1527' 1528' 1529' 1530' 1531' 1532' 1533' 1534' 1535' 1536' 1537' 1538' 1539' 1540' 1541' 1542' 1543' 1544' 1545' 1546' 1547' 1548' 1549' 1550' 1551' 1552' 1553' 1554' 1555' 1556' 1557' 1558' 1559' 1560' 1561' 1562' 1563' 1564' 1565' 1566' 1567' 1568' 1569' 1570' 1571' 1572' 1573' 1574' 1575' 1576' 1577' 1578' 1579' 1580' 1581' 1582' 1583' 1584' 1585' 1586' 1587' 1588' 1589' 1590' 1591' 1592' 1593' 1594' 1595' 1596' 1597' 1598' 1599' 1600' 1601' 1602' 1603' 1604' 1605' 1606' 1607' 1608' 1609' 1610' 1611' 1612' 1613' 1614' 1615' 1616' 1617' 1618' 1619' 1620' 1621' 1622' 1623' 1624' 1625' 1626' 1627' 1628' 1629' 1630' 1631' 1632' 1633' 1634' 1635' 1636' 1637' 1638' 1639' 1640' 1641' 1642' 1643' 1644' 1645' 1646' 1647' 1648' 1649' 1650' 1651' 1652' 1653' 1654' 1655' 1656' 1657' 1658' 1659' 1660' 1661' 1662' 1663' 1664' 1665' 1666' 1667' 1668' 1669' 1670' 1671' 1672' 1673' 1674' 1675' 1676' 1677' 1678' 1679' 1680' 1681' 1682' 1683' 1684' 1685' 1686' 1687' 1688' 1689' 1690' 1691' 1692' 1693' 1694' 1695' 1696' 1697' 1698' 1699' 1700' 1701' 1702' 1703' 1704' 1705' 1706' 1707' 1708' 1709' 1710' 1711' 1712' 1713' 1714' 1715' 1716' 1717' 1718' 1719' 1720' 1721' 1722' 1723' 1724' 1725' 1726' 1727' 1728' 1729' 1730' 1731' 1732' 1733' 1734' 1735' 1736' 1737' 1738' 1739' 1740' 1741' 1742' 1743' 1744' 1745' 1746' 1747' 1748' 1749' 1750' 1751' 1752' 1753' 1754' 1755' 1756' 1757' 1758' 1759' 1760' 1761' 1762' 1763' 1764' 1765' 1766' 1767' 1768' 1769' 1770' 1771' 1772' 1773' 1774' 1775' 1776' 1777' 1778' 1779' 1780' 1781' 1782' 1783' 1784' 1785' 1786' 1787' 1788' 1789' 1790' 1791' 1792' 1793' 1794' 1795' 1796' 1797' 1798' 1799' 1800' 1801' 1802' 1803' 1804' 1805' 1806' 1807' 1808' 1809' 1810' 1811' 1812' 1813' 1814' 1815' 1816' 1817' 1818' 1819' 1820' 1821' 1822' 1823' 1824' 1825' 1826' 1827' 1828'

W/O: 72787		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D206-628-01 PAR #: N/A Fault Category: Prod/Eng NCR: Yes No DQA: u Date: 11/11/18
11-993 Resolution: Rework Disposition: Rework QA: N/C Closed Date: 11/11/18

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/11/18	#100	Remove D2731-3 not part of 271. P.C. LOA	S 11/11/18 057042	Remove from Form 11.7 + Bom. ADD copy of Bom For Ref	MA 11.11.18		S 11/11/18 057042	S 11/11/18
				Was Fixed on 11.10.27 MA				

NOTE: Date & initial all entries

Picklist Print

Friday, August 12, 2011 2:39:23 PM

Work Order ID: 72787

Parent Item: D206-628-011

Parent Item Name: Heli-Access-Step LH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

D3394-041 Manufactured No

120

Each

26.0000

2

4



Lug Assembly



B73418 SP

P10 →

Location

Loc Qty

Loc Code

ST

3

ST474

26

68257

26

D3394-043 Manufactured No

120

Each

49.0000

2

4



Lug Assembly



B74493 SP

Location

Loc Qty

Loc Code

ST475

49

62930

2

62976

14

66429

33

MS21042L4 Purchased No

120

Each

4,817.000

12

24



Nut



M118927 11/1/11 SP

Location

Loc Qty

Loc Code

ST300

4817

117441

672

117601

645

117885

1500

118451

2000

W/O: 72787		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D206-628-011 PAR #: N/A Fault Category: Prod/Eng. NCR: Yes No DQA: ✓ Date: 11/11/18
 Resolution: Rework Disposition: Rework QA: N/C Closed Date: 11/11/18

NCR: 11-992		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/11/18	#100	Remove not part of Kit or IZN. D3354-041 R-10A	S 11/11/18 Q57042	Remove from Kit Remove from Bom ADD copy of Bom for Ref	 11.1.16		S 11/11/18 Q57042	S 11/11/18
				Was fire on 11.10.21 M				

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST

Qty/ -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
4	4	4	4	4	4	D2731-3	MOUNTING LUG
4	4	4	4	4	4	D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: G
Date: 11.02.25

RELEASED
05-11-14 ~~11~~

APPLY BLACK
ANTI-SKID ON
- TOP SURFACE
TO BOTTOM
OF TOP RADIUS

- REFER TO STEP
END DETAIL

D2721-1
MAKE FROM EXTRUSION D2622-078

D2721-041 LH STEP ASSEMBLY (SHOWN)
D2721-042 RH STEP ASSEMBLY (OPPOSITE)

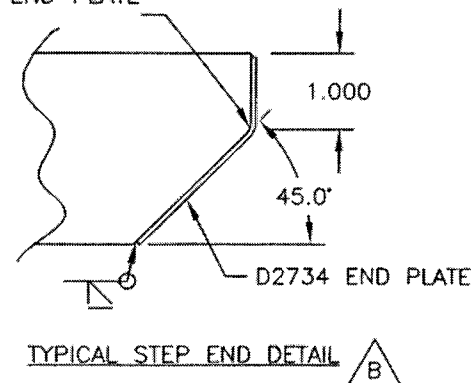
ROUND CORNER OF EXTRUSION TO
MATCH BEND RADIUS OF END PLATE

D2721-041/-042 STEP ASSEMBLY PARTS LIST

QTY - 041	QTY - 042	PART NUMBER	DESCRIPTION
X		D2721-041	LH STEP ASSEMBLY
	X	D2721-042	RH STEP ASSEMBLY
1	1	D2622-078	EXTRUSION
2	2	D2734	END PLATE
1	1	D3461-1	PLATE
1	1	D3461-3	PLATE
1	1	D3461-5	PLATE
1	1	D3461-7	PLATE

D2721-041/-042 STEP ASSEMBLY

- 1) MAKE FROM EXTRUSION D2622
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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Status	Item ID	Rev	Name	Start Date	Quantity	Pr	UOM	Scrap %	Route Seq	I Sort	Comments	Stop Date	Date Last Mod	Add Date
	D2721-041		206B Step Assembly	05/12/2009	1.0000		Each	0 %	110	1	a		27/10/201...	05/12/2...
	D2731-7		Mounting Lug	05/12/2009	4.0000		Each	0 %	110	2	a		27/10/201...	05/12/2...
	D2732-030		Rubber Cushion	05/12/2009	8.0000		Each	0 %	110	3	a		27/10/201...	05/12/2...
	D3394-043		Lug Assembly	05/12/2009	4.0000		Each	0 %	110	4	a		27/10/201...	05/12/2...
	AN4-13A		Bolt	01/01/2008	4.0000		Each	0 %	110	5	a		27/10/201...	05/12/2...
	AN4-14A		Bolt	01/01/2008	4.0000		Each	0 %	110	6	a		27/10/201...	05/12/2...
	AN4-15A		Bolt	01/01/2008	4.0000		Each	0 %	110	7	a		27/10/201...	05/12/2...
	AN960JD416		Washer	01/01/2008	12.0000		Each	0 %	110	8	a		27/10/201...	05/12/2...
	MS21042L4		Nut	01/01/2008	12.0000		Each	0 %	110	9	a		27/10/201...	05/12/2...

Print Quality Check

Check that the dotted lines forming the four color blocks are all visible with no gaps. If OK select (Yes) on the control panel. If gaps are visible select (No) on the control panel to start the cleaning process and follow the prompts on the LCD.

